## 6 DISASSEMBLY/ASSEMBLY PROCEDURES

### 6.1. CABINET SECTION

### 6.1.1. Disassembly Flowchart

This flow chart indicates the disassembly steps of the cabinet parts and the P.C.Boards in order to gain access to item (s) to be serviced. When reassembling, perform the step (s) in the reverse order. Bend, route and dress the wires as they were originally.


Fig. D1

## Note:

a. When removing the cabinet, work with care so as not to break the Locking Tabs.
b. Place a cloth or some other soft material under the P.C. Boards or Unit to prevent damage.
c. When reinstalling, ensure that the connectors are connected and electrical components have not been damaged.
d. Do not supply power to the unit during disassembly and reassembly

### 6.1.2. Main Parts Portion

| $\begin{aligned} & \text { STEP } \\ & \text { /LOC. } \\ & \text { No. } \end{aligned}$ | PART | Fig. No. | REMOVE |
| :---: | :---: | :---: | :---: |
| (1) | Cassette Cover Unit with LCD Unit | D2 | $\begin{aligned} & \text { 2(L-1), (L-2), } \\ & \text { P9001 } \end{aligned}$ |
| (2) | EVR Cover | D3 | (S-1) |
| (3) | Side Case L Unit | D3 | $\begin{aligned} & (\mathrm{S}-2),(\mathrm{S}-3), 3(\mathrm{~S}-4),(\mathrm{S}-5) \text {, } \\ & 2(\mathrm{~S}-6), \\ & \text { Top Operation receptacle, } \\ & \text { P3, P38 } \end{aligned}$ |
| (4) | Sensor Shield Case | D4 | (S-7) |
| (5) | Lens Unit | D4 | $\begin{aligned} & \text { 2(S-8), (L-3), } \\ & \text { FP4, FP8, FP9 } \end{aligned}$ |
| (6) | Main C.B.A. | D5 | $\begin{aligned} & \text { 2(S-9), (S-10), } \\ & \text { FP1, FP3, FP6, FP7, FP11, } \\ & \text { FP13, B2, P2 } \end{aligned}$ |
| (7) | VCR Mechanism Chassis Ass'y | D6 | (S-11), (S-12), 2(S-13) |
| (8) | Side Case R Unit | D6 | --- |
| $\begin{aligned} & 4 \\ & \mathrm{~A} \end{aligned}$ | $\begin{aligned} & \mathrm{A} \\ & \mathrm{~B} \end{aligned}$ | $\begin{aligned} & 7 \\ & C \end{aligned}$ | A |

## How to read chart shown above:

A: Order of Procedure steps.
When reassembling, perform steps(s) in reverse order. These numbers are also used as the identification (location) No. of parts in Figures.
B: Part to be removed or installed.
C: Fig. No. showing Procedure or Part Location.
D: Identification of part to be removed, unhooked, unlocked, released, unplugged, unclamped, or unsoldered.
$3(\mathrm{~S}-1)=3$ Screws (S-1), 2(L-1) = 2 Looking Tabs (L-1)

### 6.1.2.1. Cassette Cover Unit with LCD Unit



### 6.1.2.2. EVR Cover, Side Case L Unit



### 6.1.2.3. Sensor Shield Case, Lens Unit



Fig. D4

### 6.1.2.4. Main C.B.A.



Fig. D5

### 6.1.2.5. VCR Mechanism Chassis Ass'y, Side Case R Unit



### 6.1.3. LCD PORTION

| STEP <br> /LOC. <br> No. | PART | Fig. No. | REMOVE |
| :---: | :---: | :---: | :---: |
| (1) | Cassette Cover Unit | D7-1 | 3(S-1), Barrier |
| (2) | Relay C.B.A. | D7-2 | (S-2), FP9002 |
| (3) | Cassette Frame | D7-2 | 2(S-3) |
| (4) | LCD Case A Unit | D7-3 | 2(S-4), 7(L-1) |
| (5) | LCD Shield Case | D7-4 | 2(S-5) |
| (6) | LCD Shaft Unit | D7-4 | FP1201 |
| (7) | LCD Case B | D7-4 | 2(S-6) |
| (8) | LCD C.B.A. | D7-5 | FP9001, Unsolder |
| (9) | LCD Panel Unit | D7-5 | 8(L-2) |
| (10) | LCD Lamp Unit | D7-6 | 3(L-3), LCD Sheet Unit |

### 6.1.3.1. Cassette Cover Unit



Fig. D7-1

